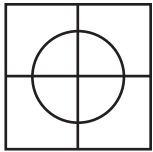


Zone:

Group Name:

Team Board



Concerns		Countermeasures		Tracking										Results		
S	Date			Who/date												
					Day											
					Date											
					Night											
					Total											
Q	Date			Who/date												
					Day											
					Date											
					Night											
					Total											
D	Date			Who/date												
					Day											
					Date											
					Night											
					Total											
C	Date			Who/date												
					Day											
					Date											
					Night											
					Total											
M	Date			Who/date												
					Day											
					Date											
					Night											
					Total											

Team action plan

Problem-solving activity

Kaizen activity